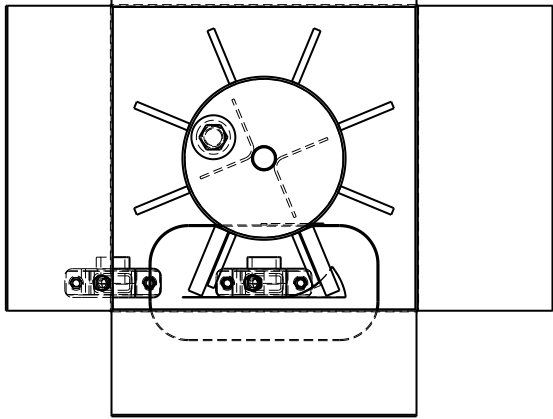
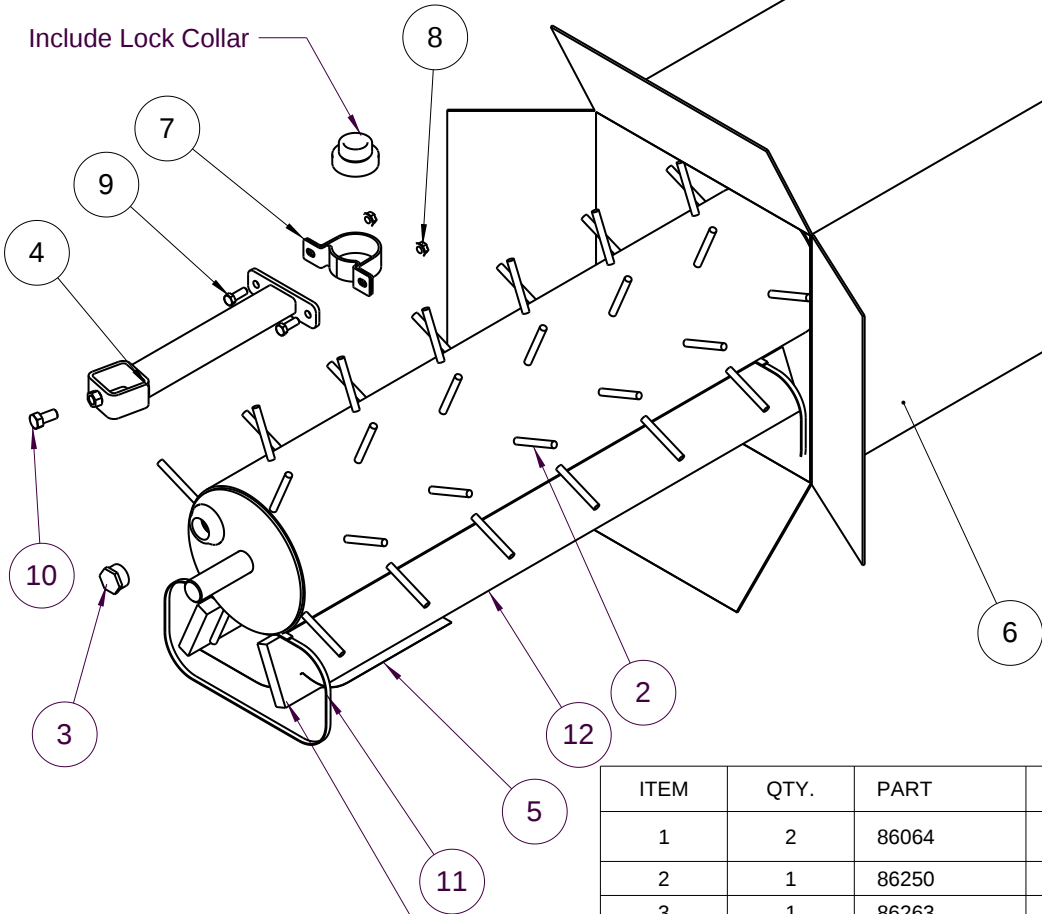




Include Lock Collar



Drill hole thru each 1x4 and tie wrap together around tines

ITEM	QTY.	PART	DESCRIPTION
1	2	86064	Bearing, Spherical - SA206-20G, w/ Lock Collar
2	1	86250	Weld't - Rotor -Lawn Aerator
3	1	86263	Plug, 1" NPT Hex -Nylon
4	2	86265	Weld't- Arm -Aerator
5	1	86267	Instrcutions -Hilling Moldboard
6	1	87394	Box, Cardboard Quadivator -16" x 16" x 47
7	2	88674	Bearing & Housing - 1 1/4" ID
8	4	FHN.375	Flange Lock Nut-3/8 NC Unitorque
9	4	HB.375x1	Hex Head Bolt 3/8-16 X 1
10	2	HB.5x1	Hex Head Bolt 1/2-13 X 1
11	2	LCT.3x25	Tie Wrap .06 x .3 x 25 in 120 Lbs-Black
12	2	SB1x4-38	Board-Shipping 1 x 4 x 38"

3RD ANGLE PROJECTION

PROPRIETARY AND CONFIDENTIAL

THE INFORMATION CONTAINED IN THIS DRAWING IS PROPRIETARY AND CONFIDENTIAL. ANY REPRODUCTION IN WHOLE OR IN PART WITHOUT WRITTEN PERMISSION IS EXPRESSLY PROHIBITED.

DO NOT SCALE DRAWING

NEXT ASSY. -

TOLERANCES (UNLESS OTHERWISE SPECIFIED) DIMENSIONS ARE IN MILLIMETERS.

LINEAR	ANGULAR
X. 0 2.0	X. 0 1.0°
.X 0 1.0	.X 0 0.5°
.XX 0 0.5	HOLES: +0.5 - 0
BEND RADIUS = MAT'L THICKNESS	
SURFACE ROUGHNESS: 6.3	

Hi-Tec Industries inc.

PART DESCRIPTION

Assy -Lawn Aerator - Quadivator

PART NO. 86096

See Bill of Materials

DESIGNED DH DRAWN JC

SURFACE FINISH	RAW MAT'L NMBR	SEE B.O.M.		
SURFACE AREA (sq mm)	SCALE	WEIGHT (LB.)	SHEET	REVISION
7354432.9millimeters^2	1:10	81.3	1 of 1	2

2	88674 added, missed in error on initial release, SB1x4 & LCT.04X11 ADDED	699	5/18/2005	JC
1	DRAWING CREATED FROM SAMPLE	665	3/18/2005	JC
0	Release for Production	?	?	DH
REV	DESCRIPTION	ECO	DATE	APPR