



NOTE:
USE ANTI-SEIZE ON SLEEVES
(86308, 86309)

ITEM	QTY.	PART	DESCRIPTION
1	8	86064	Bearing & Housing - 1 1/4" ID
2	8	86301	Disc - Rear, toothless
3	8	86302	Disc - Front, w/teeth
4	4	86305	Weld Assy - Disc Shaft
5	16	86308	Tube - Disc Spacer, short
6	4	86309	Tube - Disc Spacer, long
7	1	86310	Weld Assy - Tandem Disc
8	16	FHN.375	Flange Lock Nut-3/8 NC Unitorque
9	16	FW.375	Flat Washer 3/8 Std
10	16	HB.375x1	Hex Head Bolt 3/8-16 X 1
11	4	HN1.25	Hex Nut 1 1/4 - 7 UNC
12	4	LW1.25	Lockwasher-1"

-	-	-	-	<p>3RD ANGLE PROJECTION</p> <p>PROPRIETARY AND CONFIDENTIAL</p> <p>THE INFORMATION CONTAINED IN THIS DRAWING IS PROPRIETARY AND CONFIDENTIAL. ANY REPRODUCTION IN WHOLE OR IN PART WITHOUT WRITTEN PERMISSION IS EXPRESSLY PROHIBITED.</p> <p>DO NOT SCALE DRAWING</p>	<p>TOLERANCES (UNLESS OTHERWISE SPECIFIED) DIMENSIONS ARE IN MILLIMETERS.</p> <p>LINEAR ANGULAR</p> <p>X. ± 2.0 X. ± 1.0°</p> <p>.X ± 1.0 .X ± 0.5°</p> <p>.XX ± 0.5 HOLES: +0.5 - 0</p> <p>BEND RADIUS = MAT'L THICKNESS</p> <p>SURFACE ROUGHNESS: 6.3</p>	<p>Hi-Tec Industries inc.</p>				
-	-	-	<p>NEXT ASSY. -----</p> <p>QTY. PER ASSY. -</p>				<p>PART DESCRIPTION</p> <p>Assembly - Tandem Disc</p>			
-	-	-	<p>PART NO.</p> <p>86300</p>				<p>SIMILIAR PART -----</p> <p>SURFACE FINISH</p> <p>{Enter Paint or finish specs}</p>	<p>RAW MATERIAL</p> <p>See Bill of Materials</p>		
0	Release for Production	490 2/16/04	FB				<p>DESIGNED DH</p>	<p>DRAWN FB</p>	<p>SURFACE AREA (sq mm)</p> <p>5310939.7</p>	<p>SCALE</p> <p>1:2</p>